



# OPTICAL-GRADE POLYMERS

## for lensimprint

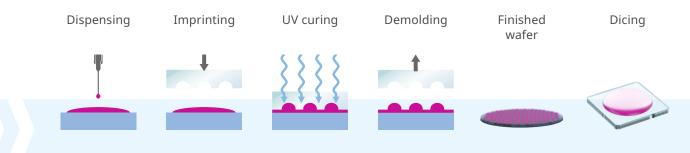
## Materials for consumer electronics applications

Microlenses based on DELO's wide range of optical-grade polymers are essential elements in miniaturized optical devices such as endoscopes, time-of-flight sensors, smartphone cameras or miniature flashlights, where they act as imaging elements or simply increase the optical efficiency of a device. They can be either manufactured monolithically or as polymer-on-glass, where the lens is imprinted on a rigid glass substrate.

## Imprint process

The imprint process, also known as nanoimprint lithography (NIL), allows for efficient and high-quality replication of optical elements directly at wafer-level. With the ability to fabricate 2.5D structures in a single process step, wafer-

level imprinting is a versatile and cost-effective massmanufacturing process especially suited for miniaturized optics with high functionality and dense packaging.



(Adhesives / polymers are represented in magenta in all illustrations)



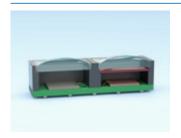
## **Applications**

#### Ambient sensing

#### Compact camera module

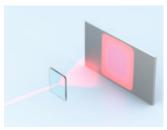
#### Miniature flashlights

#### Flood illumination

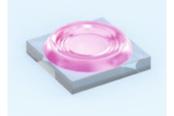


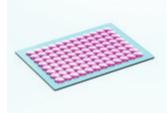












## Material requirements

- > High transmission
- Optical and dimensional stability
- > Refractive index matching the optical design
- > High adhesion to the substrate, e.g. glass
- > Low shrinkage

### Material solutions

- > DELO PHOTOBOND OM4310: high refractive index
- DELO KATIOBOND OM614: allrounder
- → DELO KATIOBOND OM6116: high glass transition temperature
- → DELO KATIOBOND OM6611: high temperature resistance

Refractive index @ 589 nm, solid

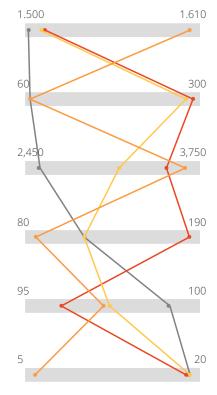
Light curing time for imprint [s]

Young's modulus [MPa]

Glass transition temperature DMTA [°C]

Yellowing resistance, transmission after 1,000 h @ +125°C [%]

Compression shear strength glass/glass [MPa]



## DELO

**DELO Industrial Adhesives** 

China | Czechia | France | Germany HQ | Italy | Japan Korea | Malaysia | Singapore | Thailand | USA

